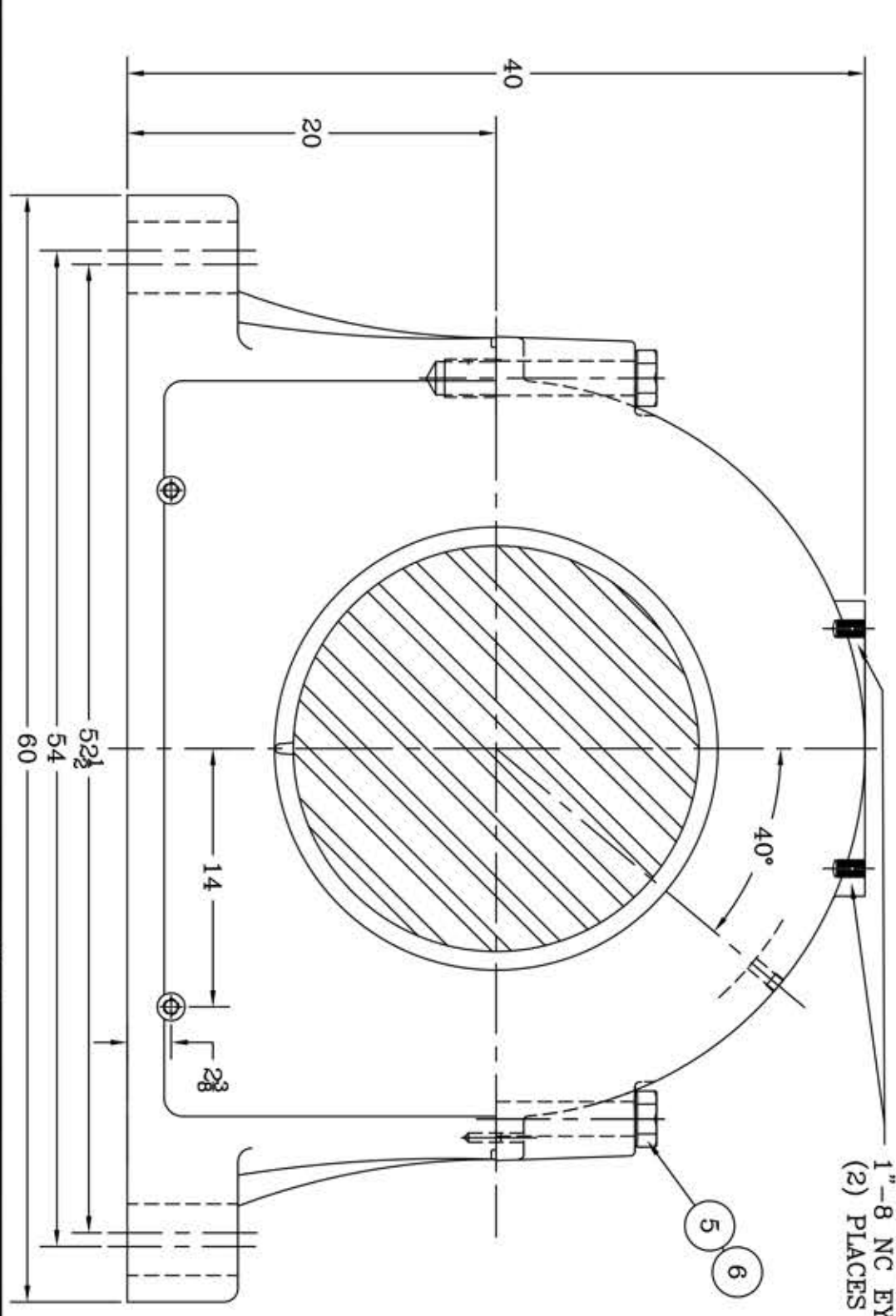
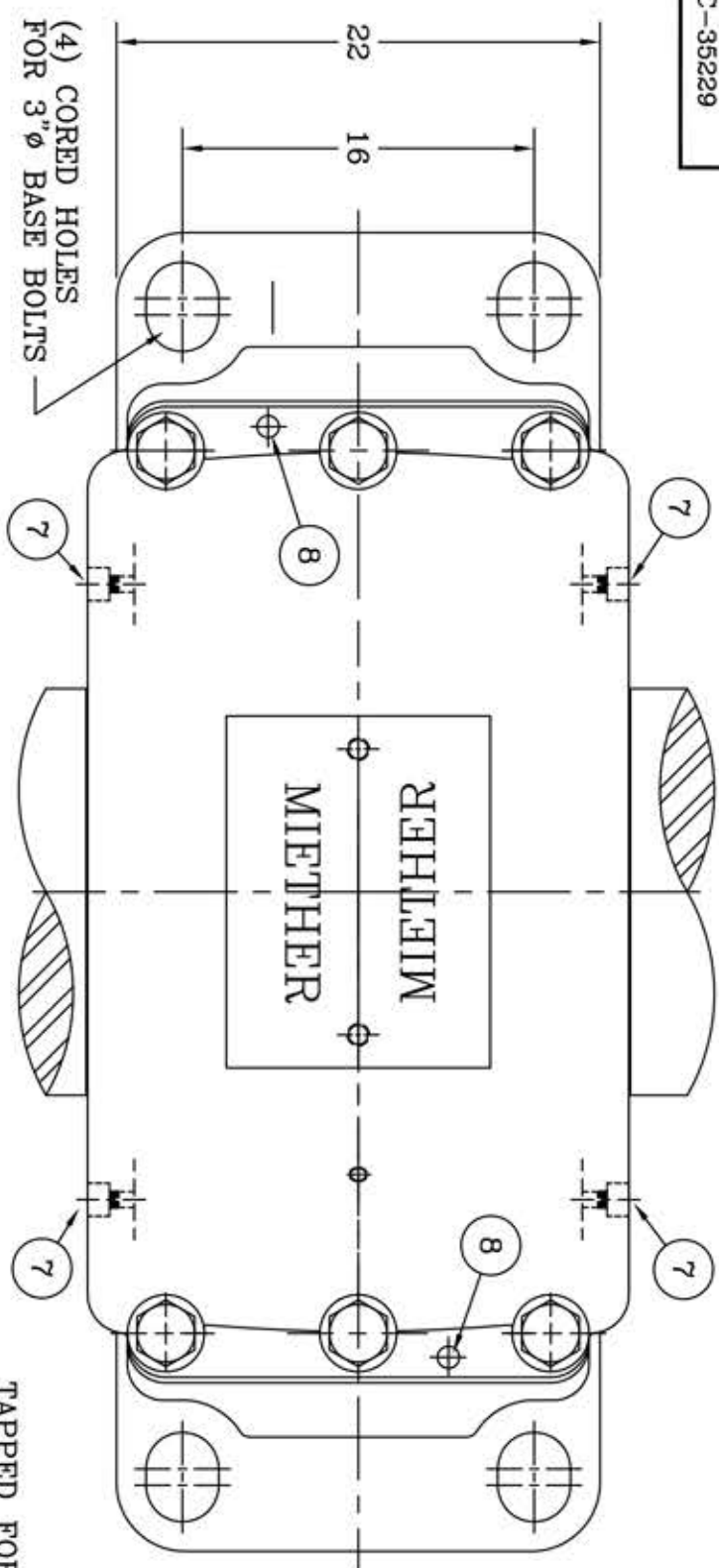
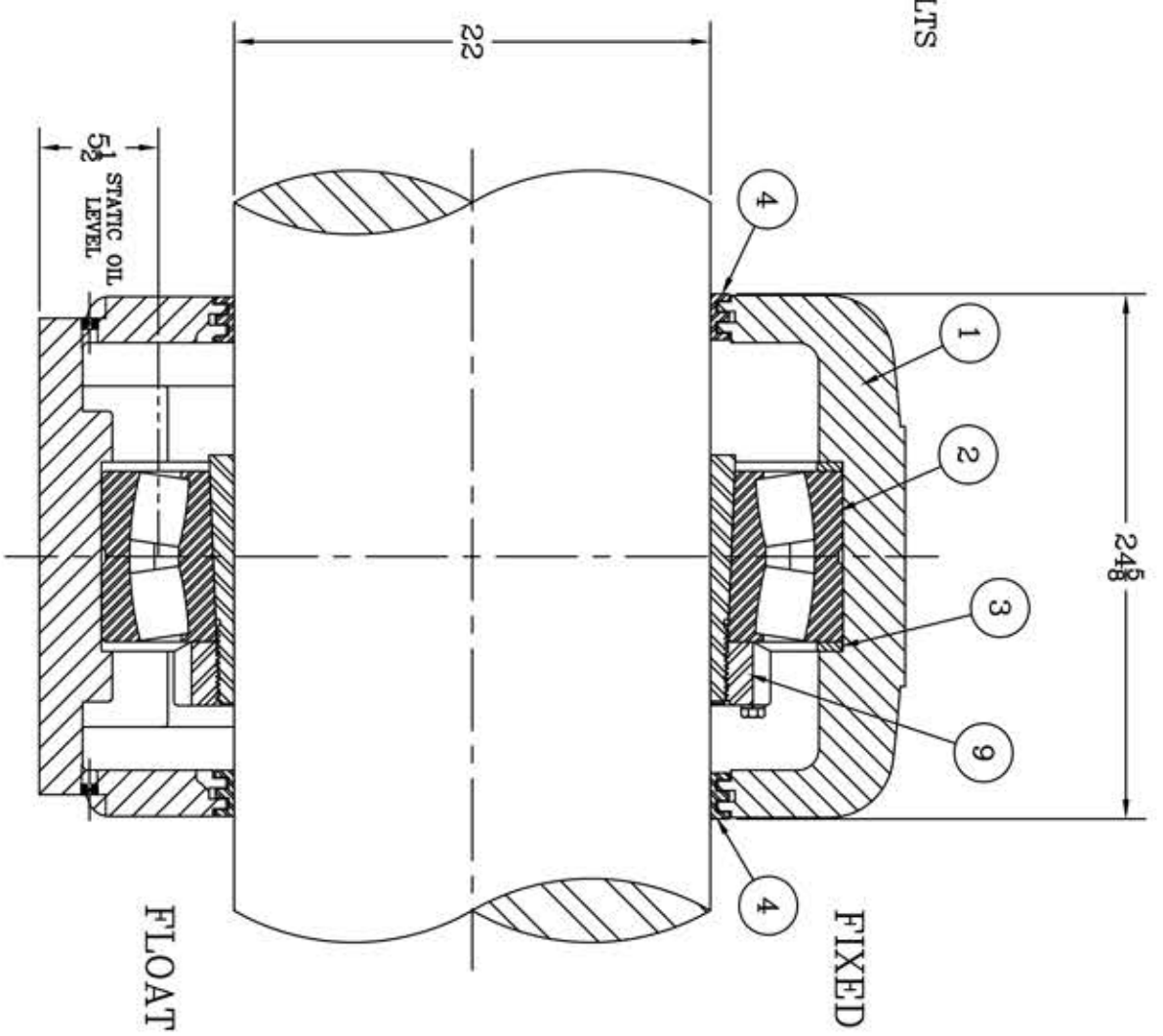


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ITEM	DESCRIPTION	DETAIL	QTY.
1	HOUSING SDAFD 30/600 Kx22	TBA	1
2	SPHERICAL ROLLER BRG.	230/600 K	1
3	STABILIZING RING SR-24967	A-24967	2
4	SEAL RING	TBA	2
5	HEX. HEAD CAP BOLT GR-5	1 1/2-5 NC x 11 LONG	6
6	LOCK WASHER	1 1/2 SPLIT MED.	6
7	PIPE PLUG	1/2-14 NPT	5
8	DOWEL PIN	1" x 2" LONG	2
9	ADAPTER SNP 30/600 x 22	TBA	1



REVISIONS

SYMBOL	DATE	DESCRIPTION					
C	16	32	63	125	250	500	1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED
 FRACTIONS $\pm 1/32$
 DECIMALS $\pm .005$
 CASTING $\pm 1/16$
 ANGLES $\pm 0^{\circ} 30'$
 WELD $\pm 1/16$
 A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY
 BEARING PRODUCTS
 ODDESSA, TX. USA

SDAFD 230/600 22-00
 ASSEMBLY DRAWING

SCALE 1 = 6
 DRAWN PCF
 DATE 1/3/13
 CHECK

ASSEMBLY NO.
 DRAWING NO.
 C-35229