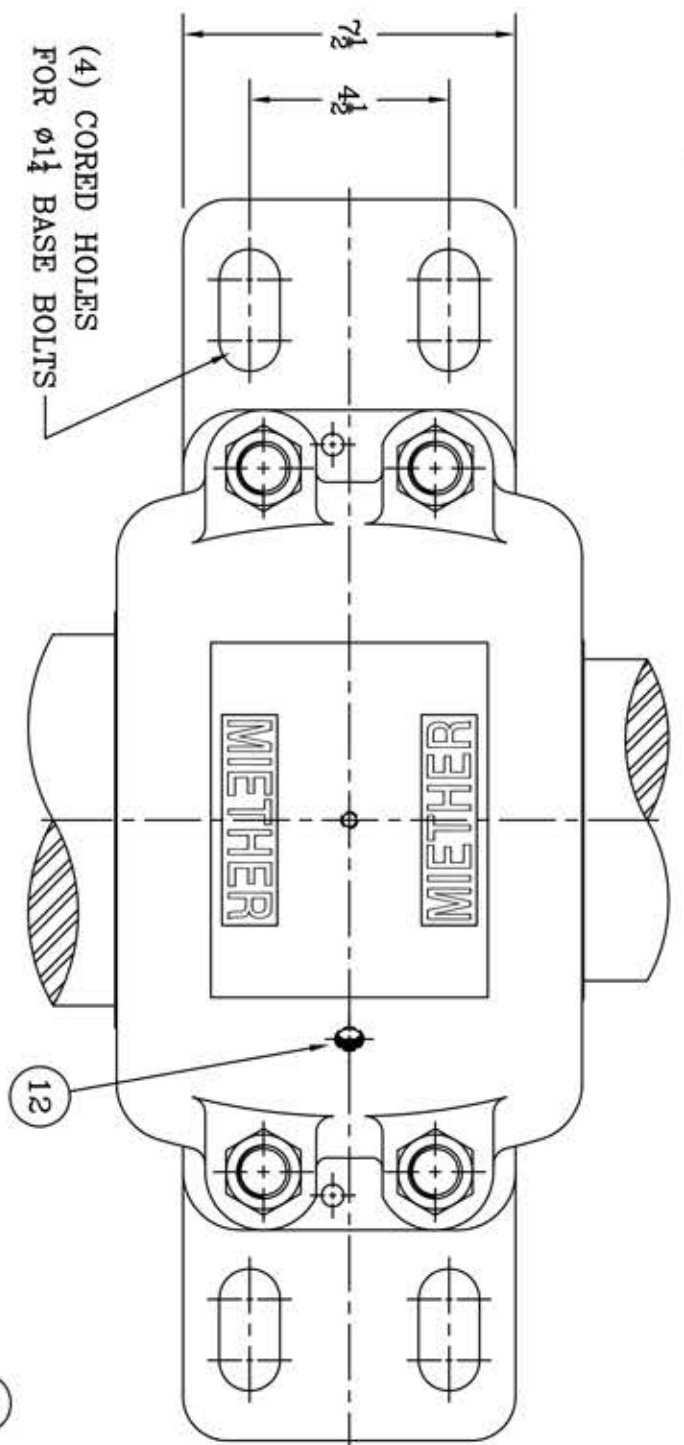


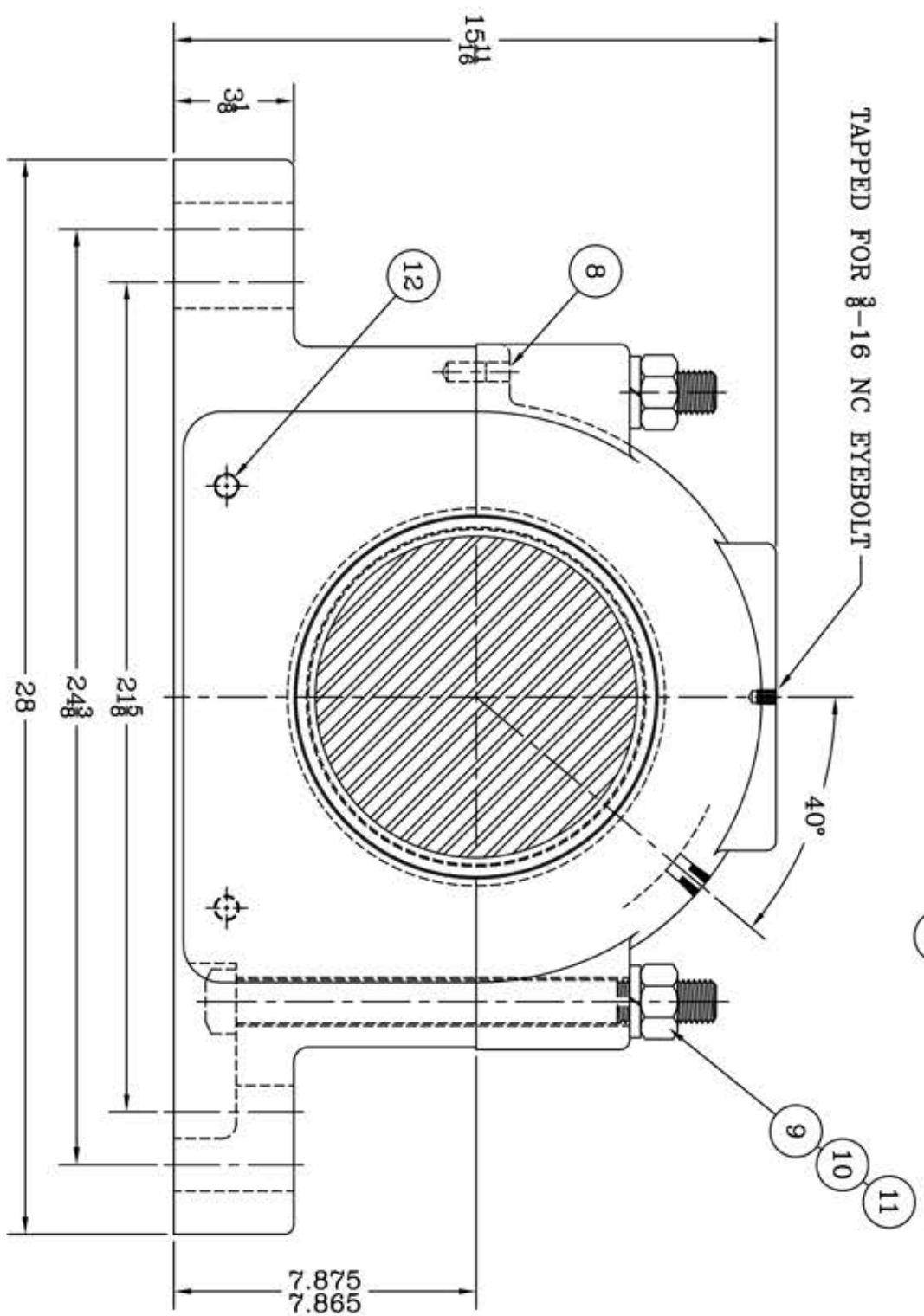
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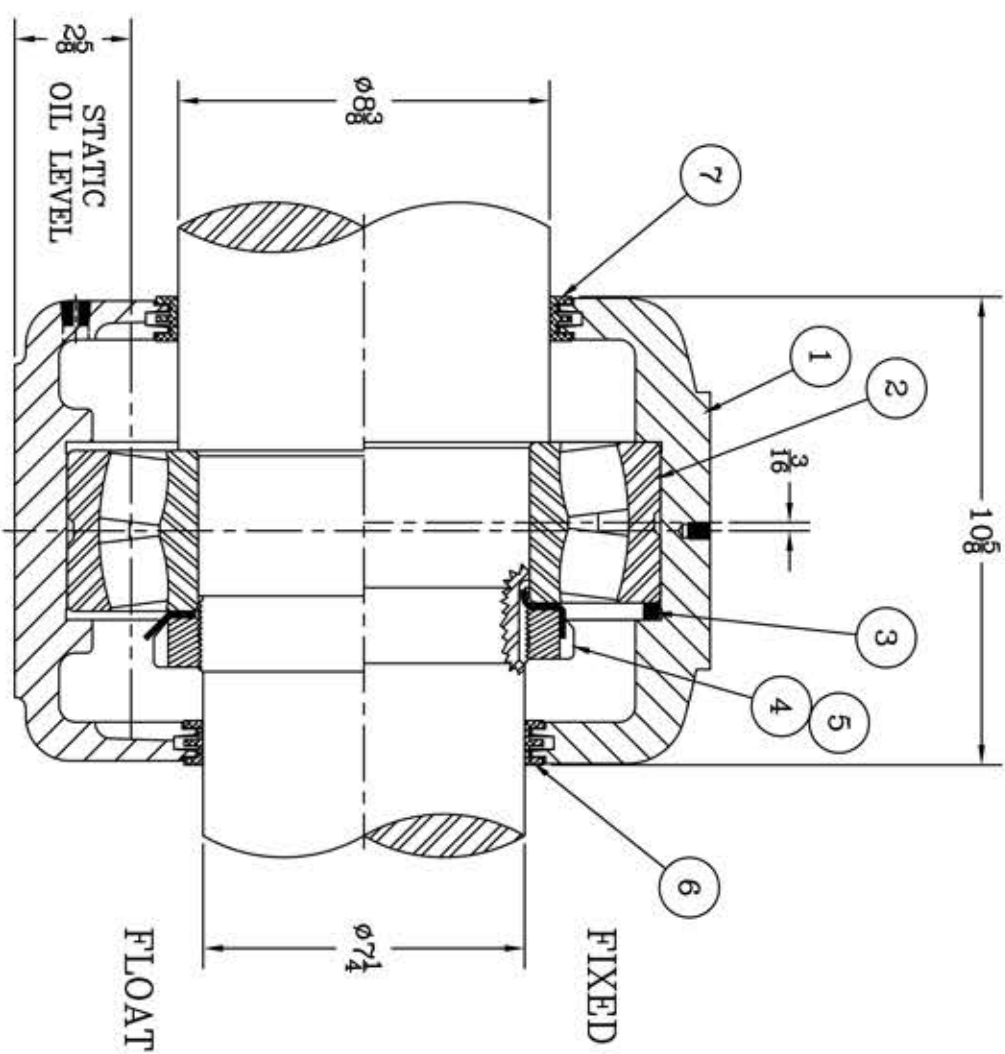


(4) CORED HOLES FOR $\phi 1\frac{1}{4}$ BASE BOLTS

TAPPED FOR $\frac{3}{8}$ -16 NC EYEBOLT



| ITEM | DESCRIPTION | DETAIL | REQUIRED |
|------|--|------------|----------|
| 1 | HOUSING SAFD 238 | C- | 1 1 |
| 2 | SPHERICAL ROLLER BEARING | 22238/W-33 | 1 1 |
| 3 | STABILIZING RING SR-38-32 | A-10555 | 1 0 |
| 4 | LOCKNUT AN-38 | B-10423 | 1 1 |
| 5 | LOCKWASHER W-38 | 00253 | 1 1 |
| 6 | TRIPLE SEAL RING LER 160 | A-10590 | 1 1 |
| 7 | TRIPLE SEAL RING LER 171 | A-10593 | 1 1 |
| 8 | DOWEL $\phi 1/2$ x 1" LONG | | 2 2 |
| 9 | CAP BOLT SQUARE HEAD Gr 5 $1\frac{1}{8}$ -7 NC x 12 1/2 LONG | | 4 4 |
| 10 | CAP BOLT HEX NUT $1\frac{1}{8}$ -7 NC | | 4 4 |
| 11 | LOCKWASHER $1\frac{1}{8}$ SPLIT MED. | | 4 4 |
| 12 | PIPE PLUG $\frac{3}{8}$ -18 NPT | | 3 3 |



REVISIONS

| SYMBOL | DESCRIPTION |
|--------|-------------|
| C | |
| D | |
| E | |
| F | |
| G | |
| J | |
| K | |

TOLERANCE: UNLESS OTHERWISE SPECIFIED
 FRACTIONS $\pm 1/32$ " ANGLES $\pm 0^\circ 30'$
 DECIMALS $\pm .005$ WELD $\pm 1/16$ "
 CASTING $\pm 1/16$ "

A.I.S.I. STANDARD FINISHES

| MICRO-INCH VALUE | FINISH |
|------------------|--------|
| 16 | C |
| 32 | D |
| 63 | E |
| 125 | F |
| 250 | G |
| 500 | J |
| 1000 | K |

AN ALCO INDUSTRIES COMPANY
 BEARING PRODUCTS
 ODESSA, TX. USA

SAFD 22238 08-06 x 07-04
 ASSEMBLY DRAWING

SCALE 1 = 3
 DRAWN PCF
 DATE 11/9/12
 CHK:

ASSEMBLY NO.
 DRAWING NO.
 C-35134