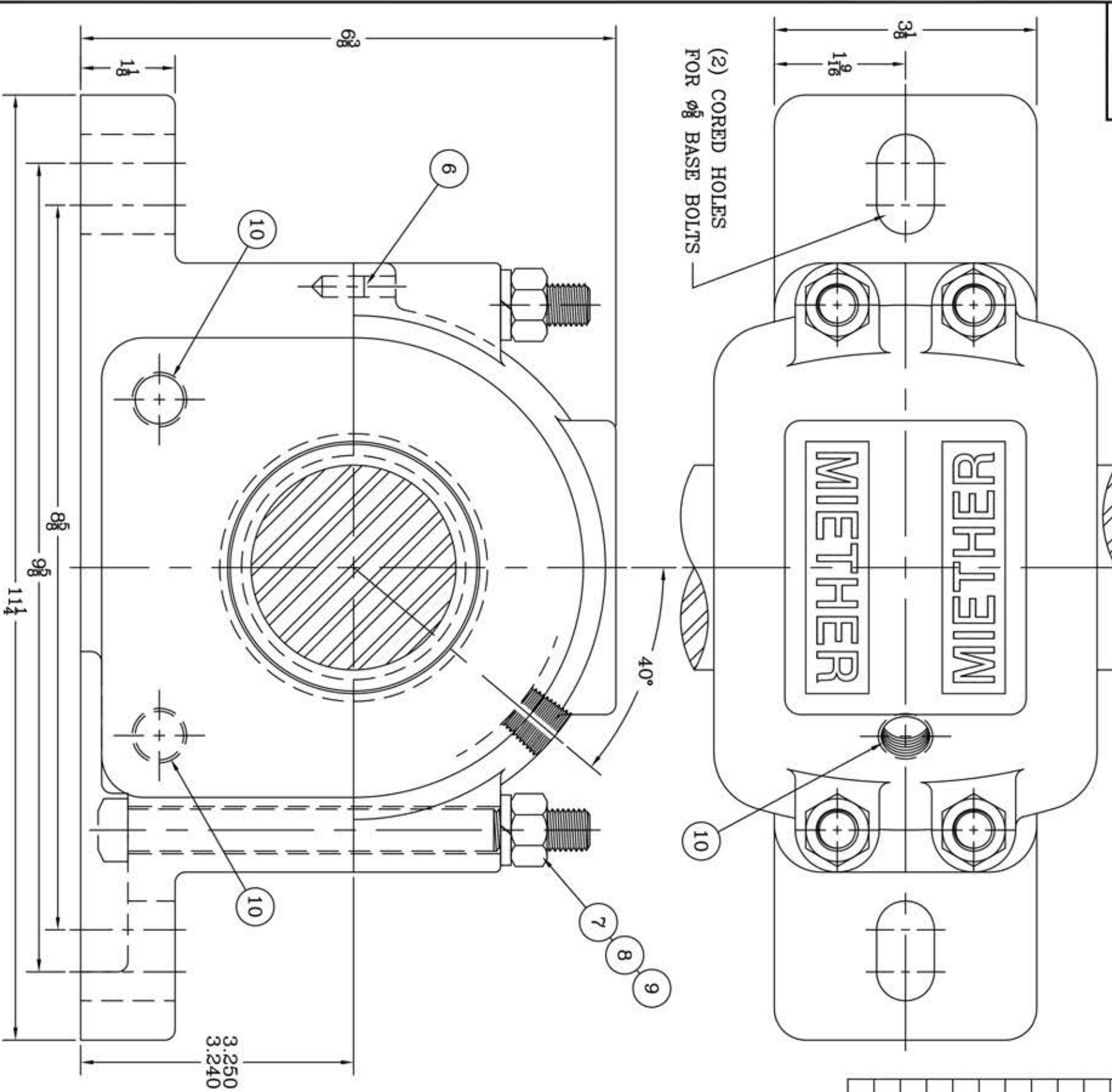
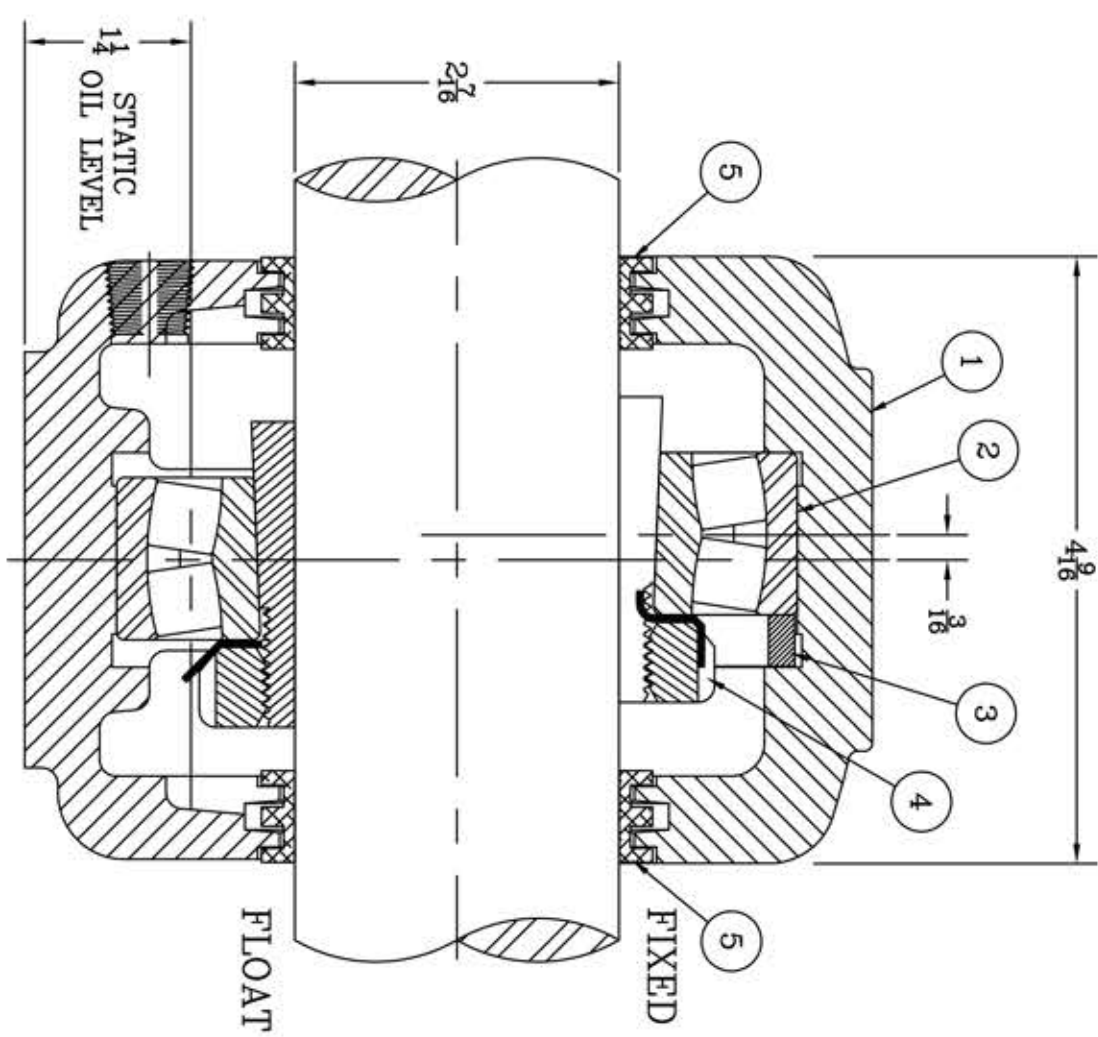


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C-14000



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAF 515 02-07	C-12233-R	1 1
2	SPHERICAL ROLLER BEARING	22215K/W33	1 1
3	STABILIZING RING SR-15-12	A-10598	1 0
4	ADAPTER SNW-15 02-07	B-24398	1 1
5	TRIPLE SEAL RING LER-37	A-11015	2 2
6	DOWEL	$\phi \frac{1}{4}$ x $\frac{3}{8}$ LONG	2 2
7	CAP BOLT SQUARE HEAD	$\frac{1}{2}$ -13 NC x $5\frac{1}{2}$ LONG	4 4
8	CAP BOLT HEX. NUT	$\frac{1}{2}$ -13 NC	4 4
9	LOCKWASHER	$\frac{1}{2}$ SPLIT MED.	4 4
10	PIPE PLUG	$\frac{3}{8}$ -18 NPT	3 3



REDRAWN FOR CONFORMITY
RWB per KAB
12-23-03

REDRAWN ON COMPUTER
OMI 1-20-98

REVISIONS

SYMBOL	VALUE	DESCRIPTION
C	16	REVISIONS
D	32	REVISIONS
E	63	REVISIONS
F	125	REVISIONS
G	250	REVISIONS
J	500	REVISIONS
K	1000	REVISIONS

TOLERANCE: UNLESS OTHERWISE SPECIFIED

FRACTIONS $\pm 1/32$ " ANGLES $\pm 0^\circ 30'$

DECIMALS $\pm .005$ WELD $\pm 1/16$ "

CASTING $\pm 1/16$ "

A.I.S.I. STANDARD FINISHES

SAF 22515 02-07

ASSEMBLY DRAWING

SCALE FULL

DRAWN PCF

DATE 2/19/88

CHK:

AN ALCO INDUSTRIES COMPANY

BEARING PRODUCTS

ODESSA, TX. USA

ASSEMBLY NO.

DRAWING NO. C-14000